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**RB DB3225C-17**  
**Job Sheet 194233**



**Part No:** RB DB3225C-17

**Job Qty:** 12 pcs

**Part Name:** Free Wheeling Clutch Drain Tool Quill Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 4/29/19

**Job Tracking No:**

**Due Date:** 7/15/19

**Created By:** Marie Lajeunesse

**Type:** Stock

**Description:**

**Note:** DWG RB DB3225C Rev.H IPP Rev. A 19.01.15 New issue DP Verify DD/IPP Rev. B 19.04.17 drawing revision DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                         |
|-------|-----------------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------------------------------|
|       |                             |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                                  |
| 110   | Small Fab - 1               | 12 pcs | 7/15/19    |          | 0.00      | 2.40    | Small Fab - 1         |           | MLC                              |
|       |                             |        |            |          |           |         | Small Fab - 2         |           |                                  |
|       |                             |        |            |          |           |         | Small Fab - 3         |           |                                  |
|       |                             |        |            |          |           |         | Small Fab - 4         |           |                                  |
|       |                             |        |            |          |           |         | Small Fab - 5         |           |                                  |
|       |                             |        |            |          |           |         | Small Fab - 6         |           |                                  |
|       |                             |        |            |          |           |         | Small Fab - 7         |           |                                  |
| 120   | QC 5                        | 12 pcs | 7/15/19    |          | 0.00      | 0.00    | QC 5 - 10             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 12             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 17             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 18             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 19             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 22             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 24             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 3              |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 43             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 49             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 51             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 58             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 68             |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 9              |           |                                  |
|       |                             |        |            |          |           |         | QC 5 - 50             |           |                                  |
| 130   | Packaging 3-1 - Stock - B4B | 12 pcs | 7/15/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           | DAS<br>JUL 10 2019<br>40<br>9-89 |
|       |                             |        |            |          |           |         | Packaging 3 - 2 - B4B |           |                                  |
|       |                             |        |            |          |           |         | Packaging 3 - 3 - B4B |           |                                  |
|       |                             |        |            |          |           |         | Packaging 3 - 4 - B4B |           |                                  |
|       |                             |        |            |          |           |         | Packaging 3 - 5 - B4B |           |                                  |
|       |                             |        |            |          |           |         | Packaging 3 - 6 - B4B |           |                                  |



**Container No:** S197058



**Part:** RB DB3225C - 17

**Job No:** 194233

**Serial No/Batch:** S197058

**Revision:** H

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 07/10/19

Plex 7/8/19 9:54 AM dart.boucher.sylvie

|     |            |        |         |                        |                 |
|-----|------------|--------|---------|------------------------|-----------------|
|     |            |        |         | Packaging 3 - 7 - B4B  |                 |
|     |            |        |         | Packaging 3 - 8 - B4B  |                 |
|     |            |        |         | Packaging 3 - 9 - B4B  |                 |
|     |            |        |         | Packaging 3 - 10 - B4B |                 |
|     |            |        |         | Packaging 3 - 11 - B4B |                 |
|     |            |        |         | Packaging 3 - 12 - B4B |                 |
|     |            |        |         | Packaging 3 - 13 - B4B |                 |
|     |            |        |         | Packaging 3 - 14 - B4B |                 |
|     |            |        |         | Packaging 3 - 15 - B4B |                 |
|     |            |        |         | Packaging 3 - 16 - B4B |                 |
|     |            |        |         | Packaging 3 - 17 - B4B |                 |
|     |            |        |         | Packaging 3 - 18 - B4B |                 |
|     |            |        |         | Packaging 3 - 19 - B4B |                 |
|     |            |        |         | Packaging 3 - 20 - B4B |                 |
|     |            |        |         | Packaging 3 - 21 - B4B |                 |
|     |            |        |         | Packaging 3 - 22 - B4B |                 |
|     |            |        |         | Packaging 3 - 23 - B4B |                 |
|     |            |        |         | Packaging 3 - 24 - B4B |                 |
|     |            |        |         | Packaging 3 - 25 - B4B |                 |
|     |            |        |         | Packaging 3 - 26 - B4B |                 |
|     |            |        |         | Packaging 3 - 27 - B4B |                 |
|     |            |        |         | Packaging 3 - 28 - B4B |                 |
|     |            |        |         | Packaging 3 - 29 - B4B |                 |
|     |            |        |         | Packaging 3 - 30 - B4B |                 |
|     |            |        |         | Packaging 3 - 31 - B4B |                 |
|     |            |        |         | Packaging 3 - 32 - B4B |                 |
|     |            |        |         | Packaging 3 - 33 - B4B |                 |
|     |            |        |         | Packaging 3 - 34 - B4B |                 |
|     |            |        |         | Packaging 3 - 35 - B4B |                 |
|     |            |        |         | Packaging 3 - 36 - B4B |                 |
| 140 | QC 21 - SA | 12 pcs | 7/15/19 | 0.00 0.00              | QC 21 - SA - 21 |
|     |            |        |         |                        | QC 21 - SA - 70 |
|     |            |        |         |                        | QC 21 - SA - 53 |

Part Op 110 - 1-Cut RB DB3225C-9 as per drawing sheet 4. 2-Cut RB DB3225C-15 as per drawing sheet 5. 3-Assemble as per Descriptions: drawing note 7 and 8. 4-Pack as per drawing.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)

140 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item  | Component Name                   | Quantity           | Operation         | Container             |
|--------------|----------------------------------|--------------------|-------------------|-----------------------|
| 2044T47      | Tube Ø1.09                       | 3,8400 ft (.32 ea) | 110-Small Fab - 1 | 515243                |
| 2044T67      | Cap Ø1.09                        | 24 Ea (2 ea)       | 110-Small Fab - 1 | 5172639               |
| 9263K642     | O-Ring                           | 12 Ea (1 ea)       | 110-Small Fab - 1 | 1815189713 4850783 77 |
| PAD210       | Foam Ø1 X 1 replace item 1887T48 | .1680 sf (.014 ea) | 110-Small Fab - 1 | 5021250               |
| RB DB3225C-1 | Quill                            | 12 pcs (1 ea)      | 110-Small Fab - 1 | 510696                |

### Job Allocations

| Operation         | Component Part | Required | Inventory | Allocated |
|-------------------|----------------|----------|-----------|-----------|
| 110-Small Fab - 1 | 2044T47        | 4        | 22        | 0         |
|                   | 2044T67        | 24       | 162       | 0         |
|                   | 9263K642       | 12       | 43        | 0         |
|                   | PAD210         | 0        | 10        | 0         |
|                   | RB DB3225C-1   | 12       | 12        | 0         |

### Part Specifications

Specifications could not be found.